

Fig.1

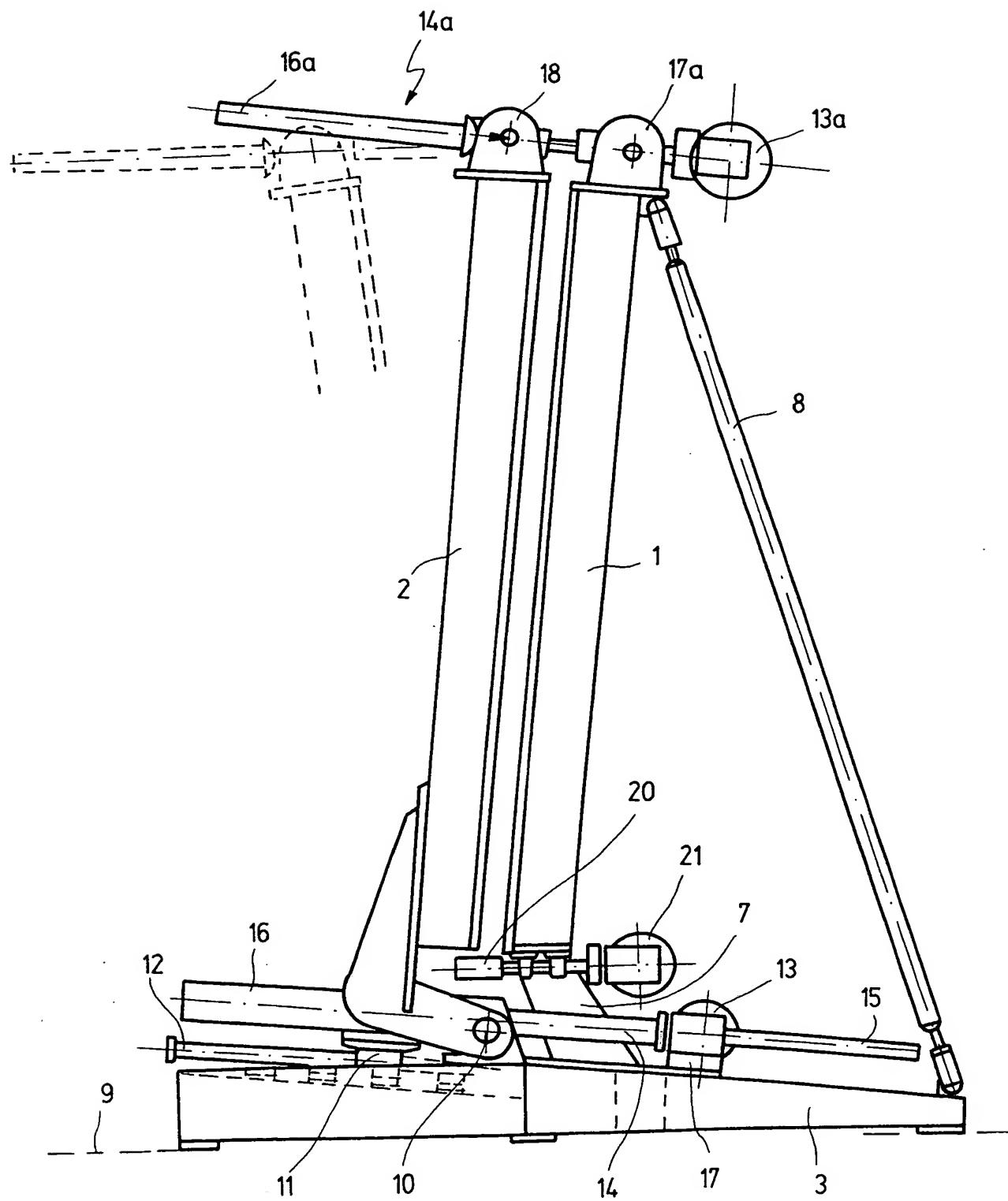


Fig.2

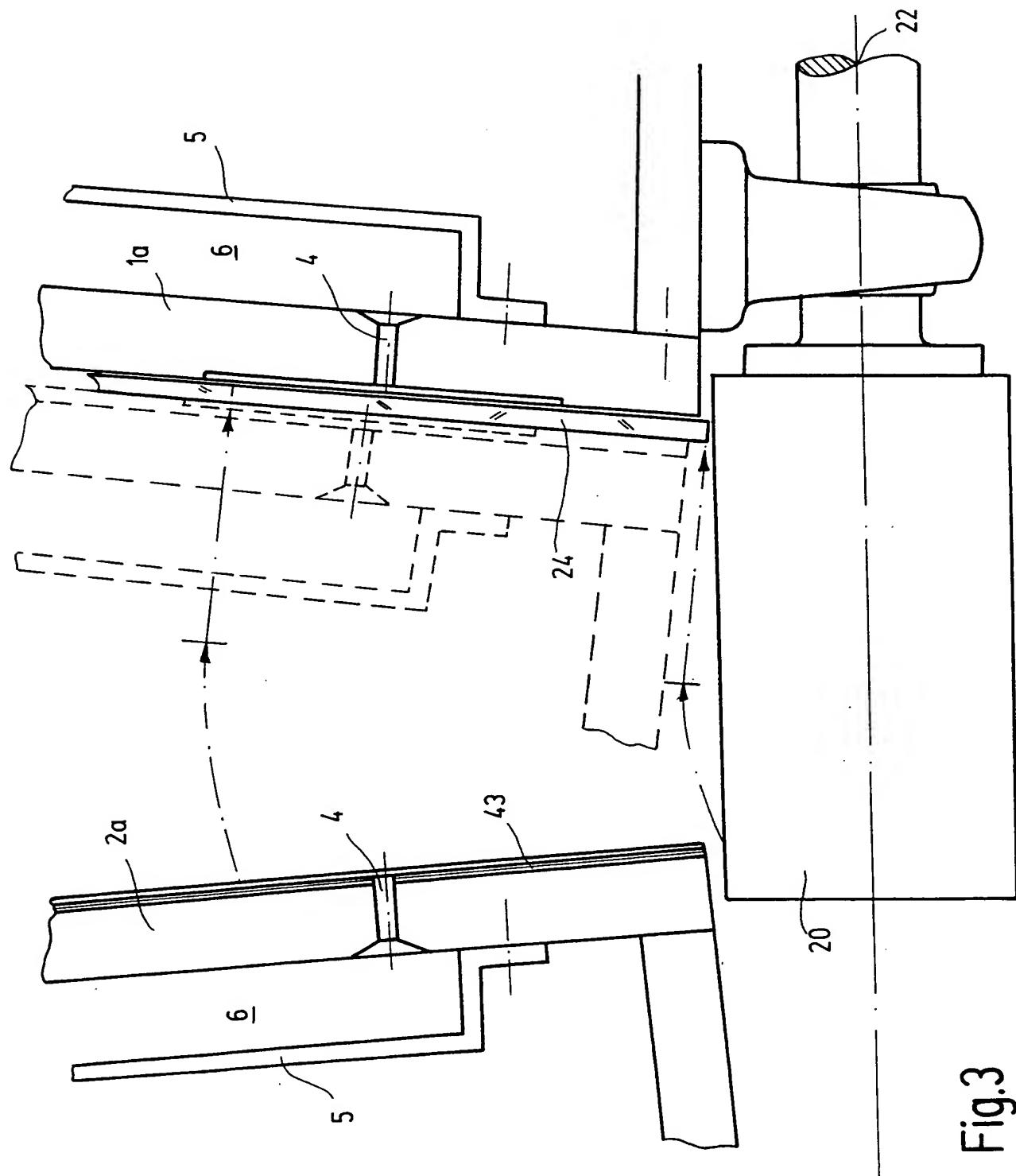


Fig.3

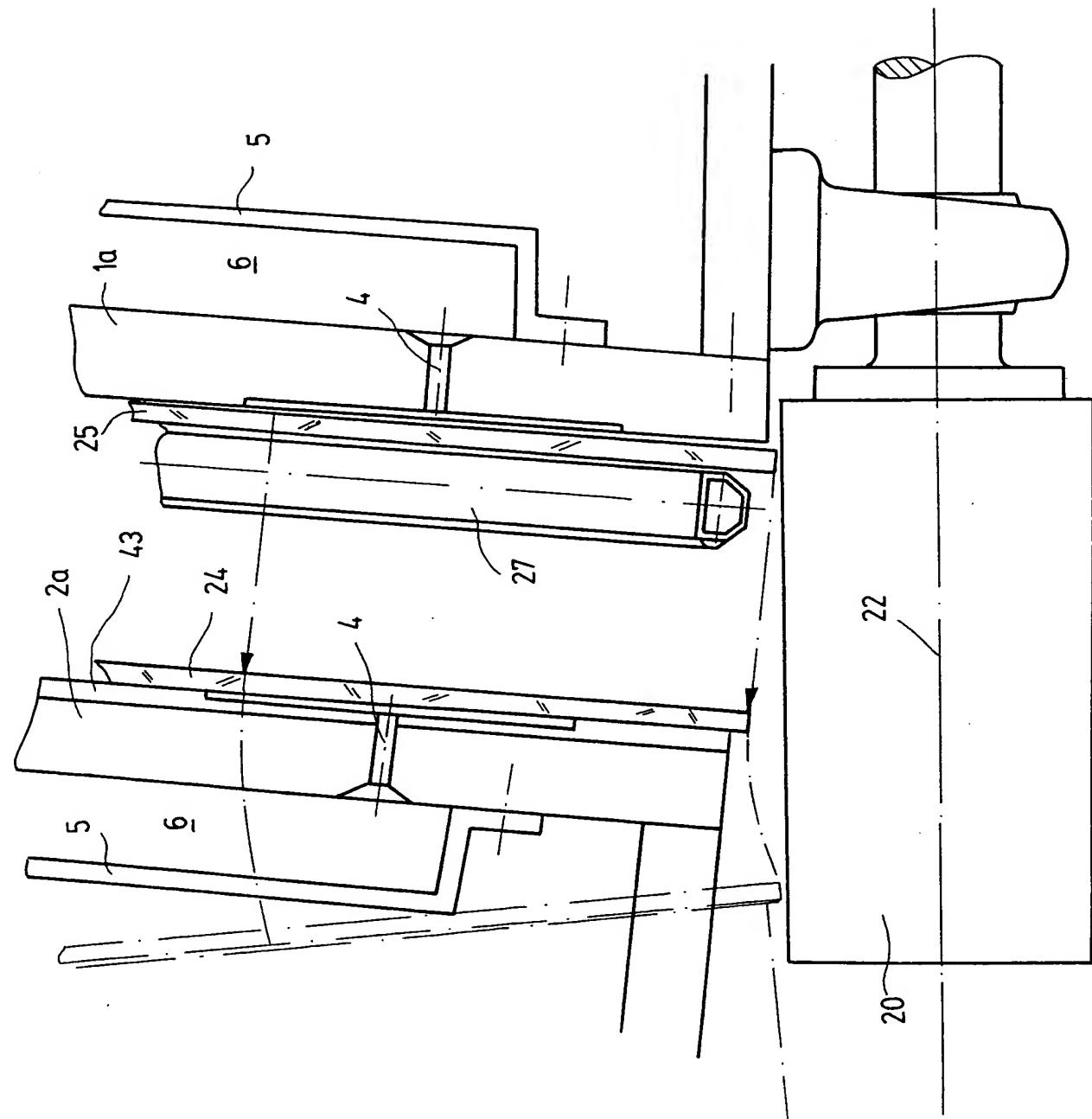


Fig.4

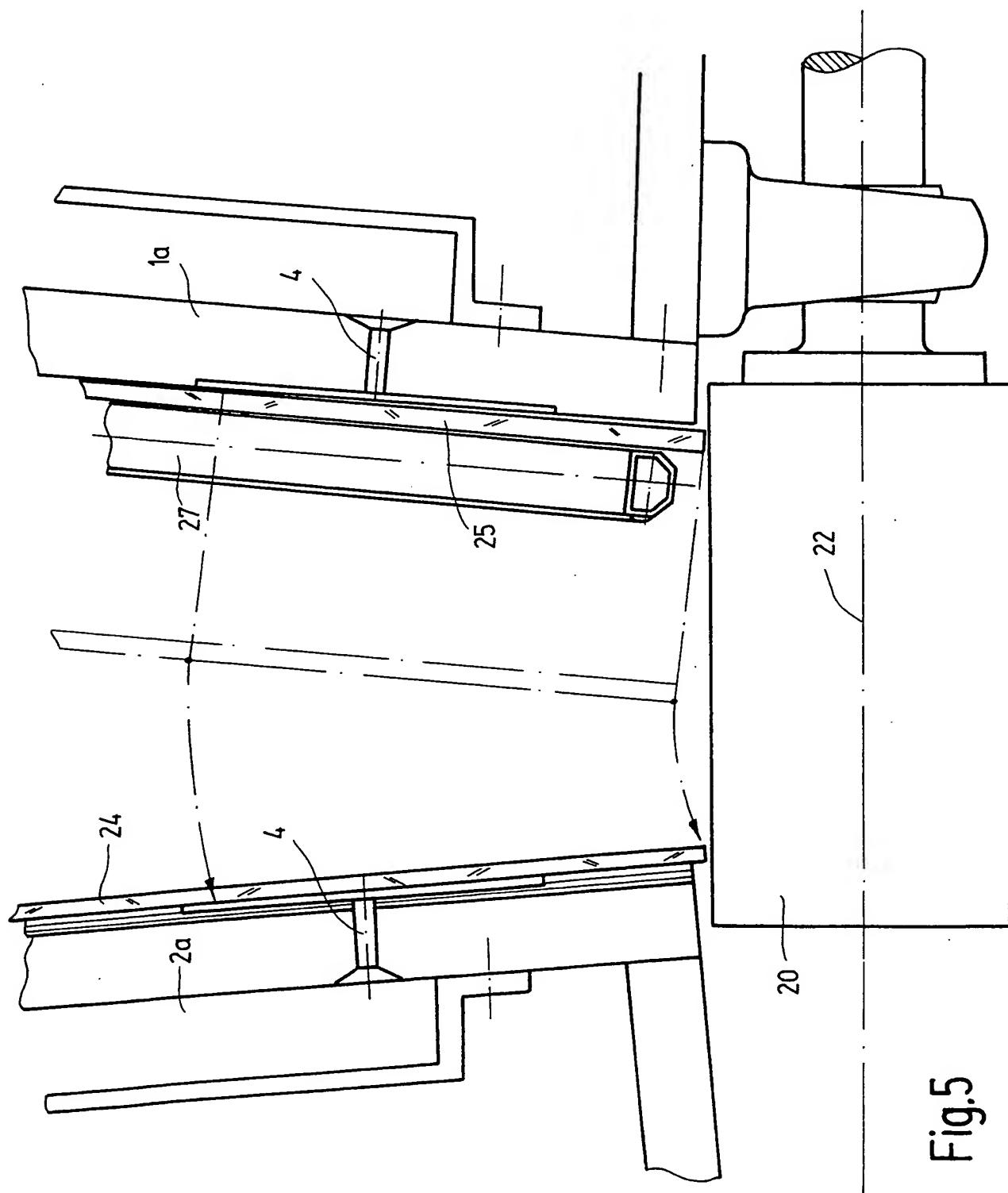


Fig.5

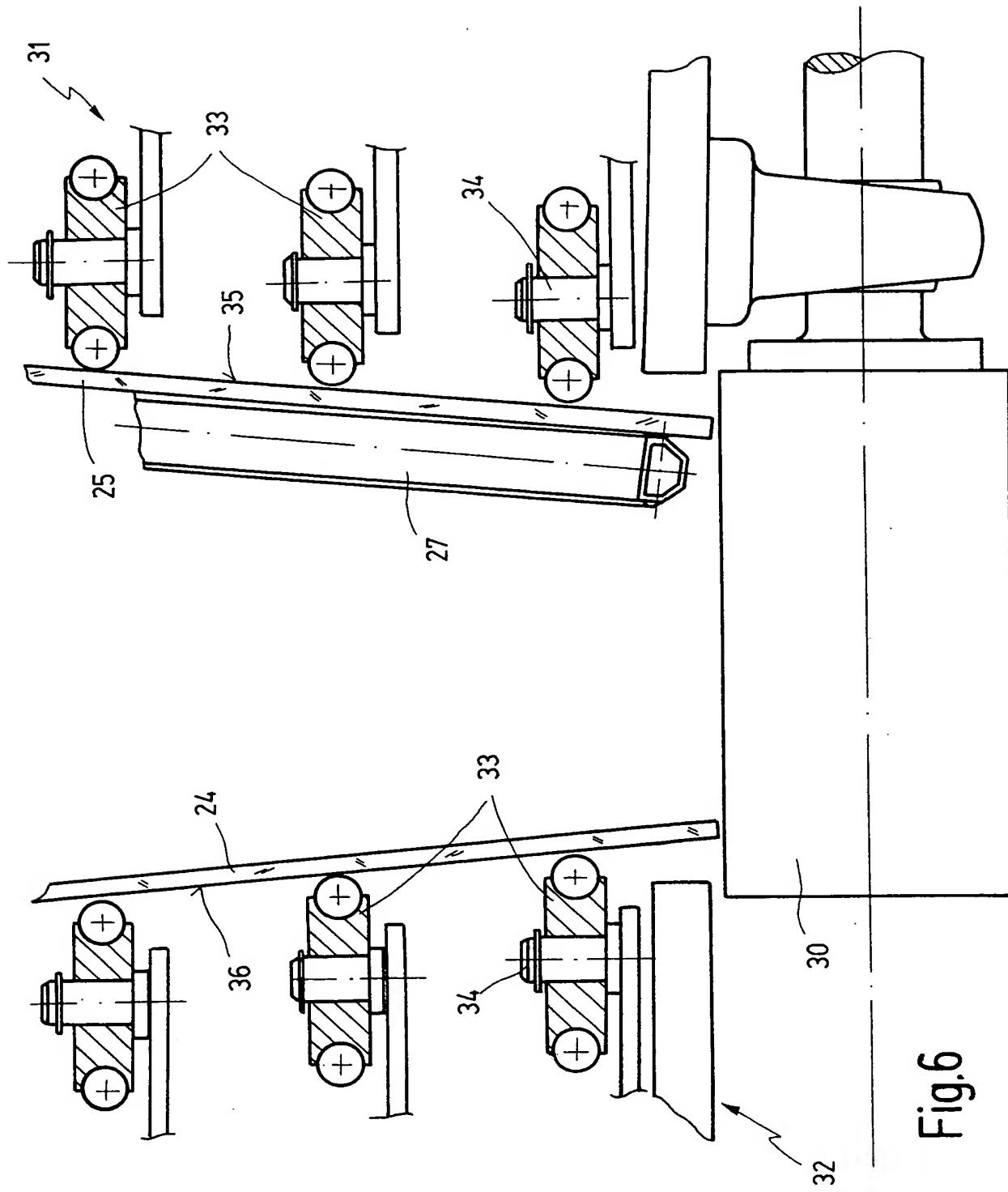


Fig.6

assembly device      buffer station      pairing station      feeder

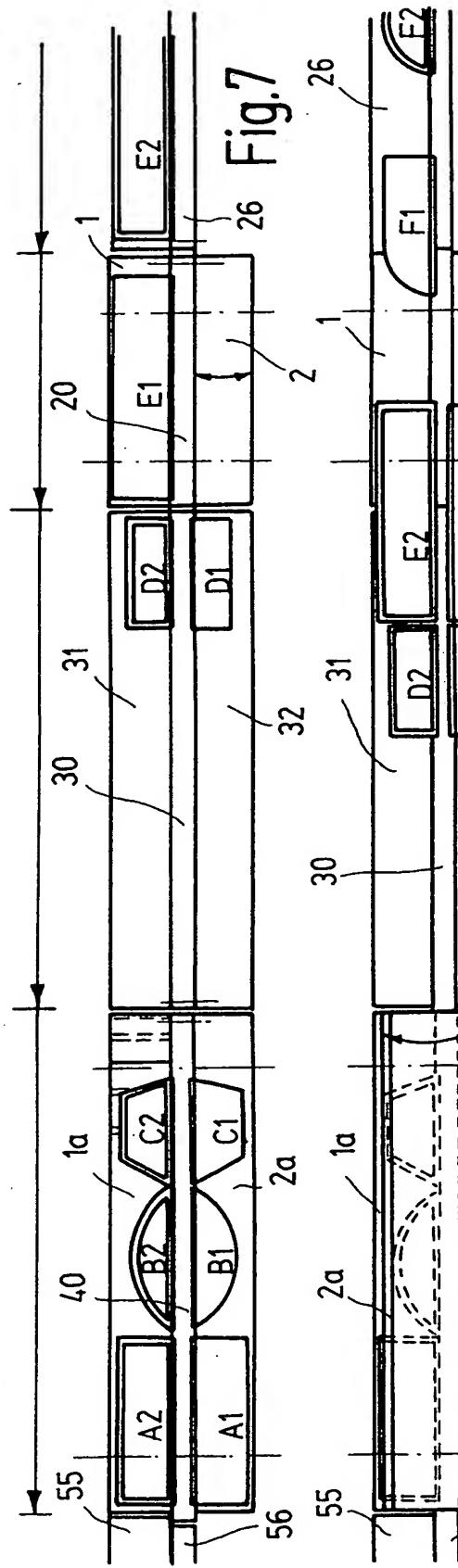


Fig. 7

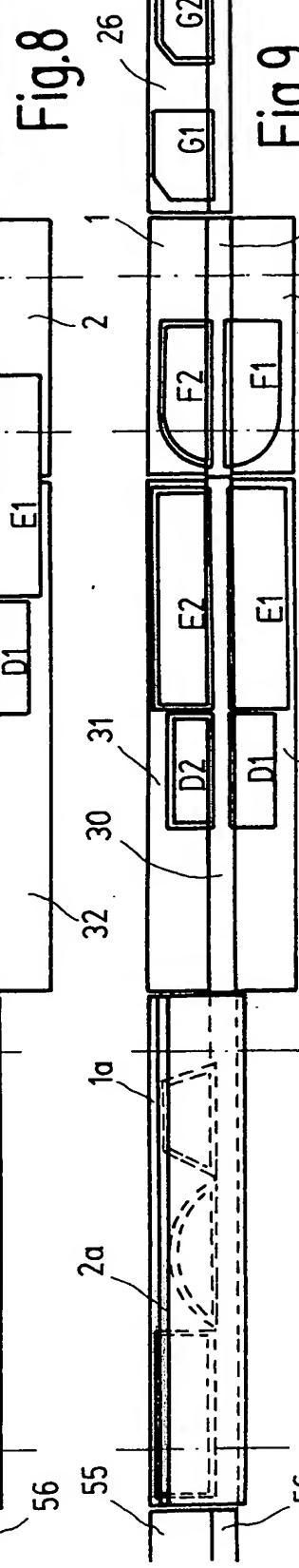


Fig. 8

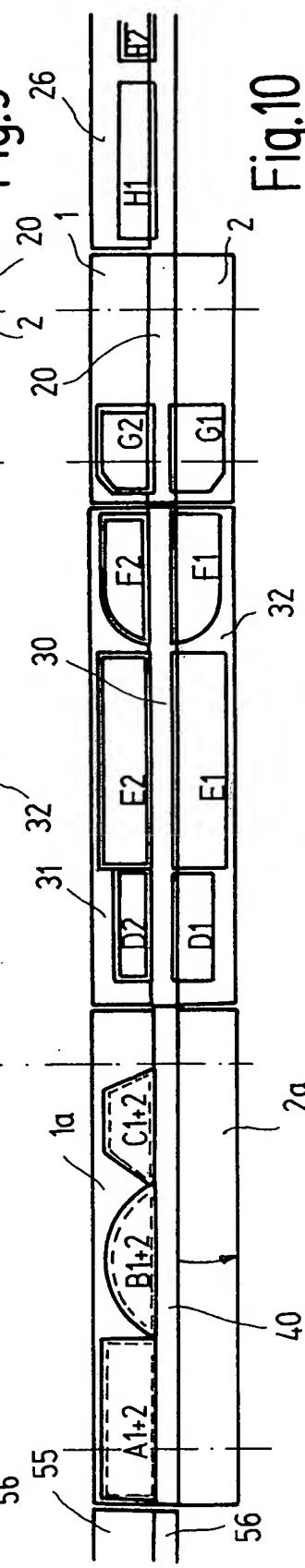


Fig. 9

Fig. 10

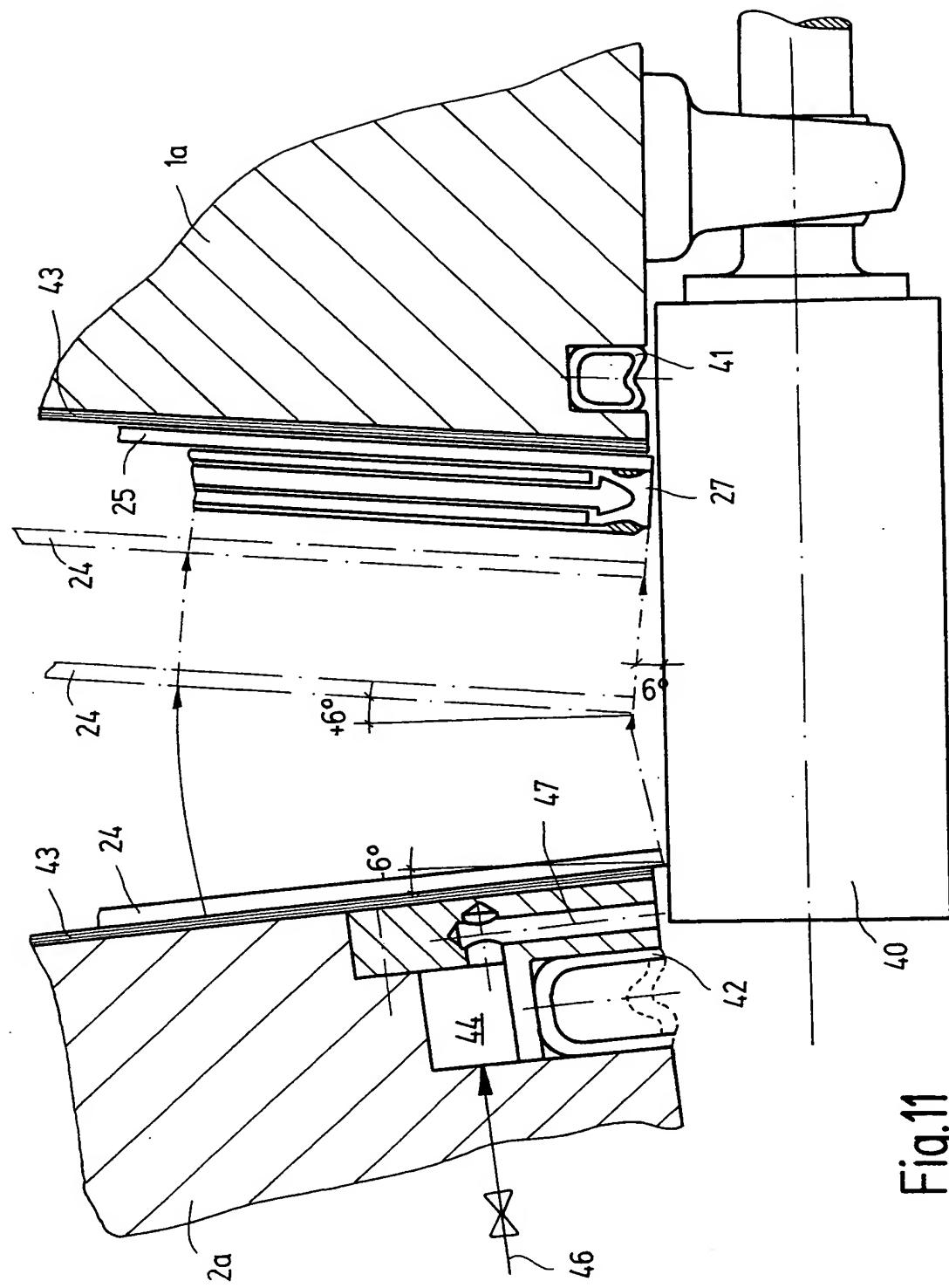


Fig. 11

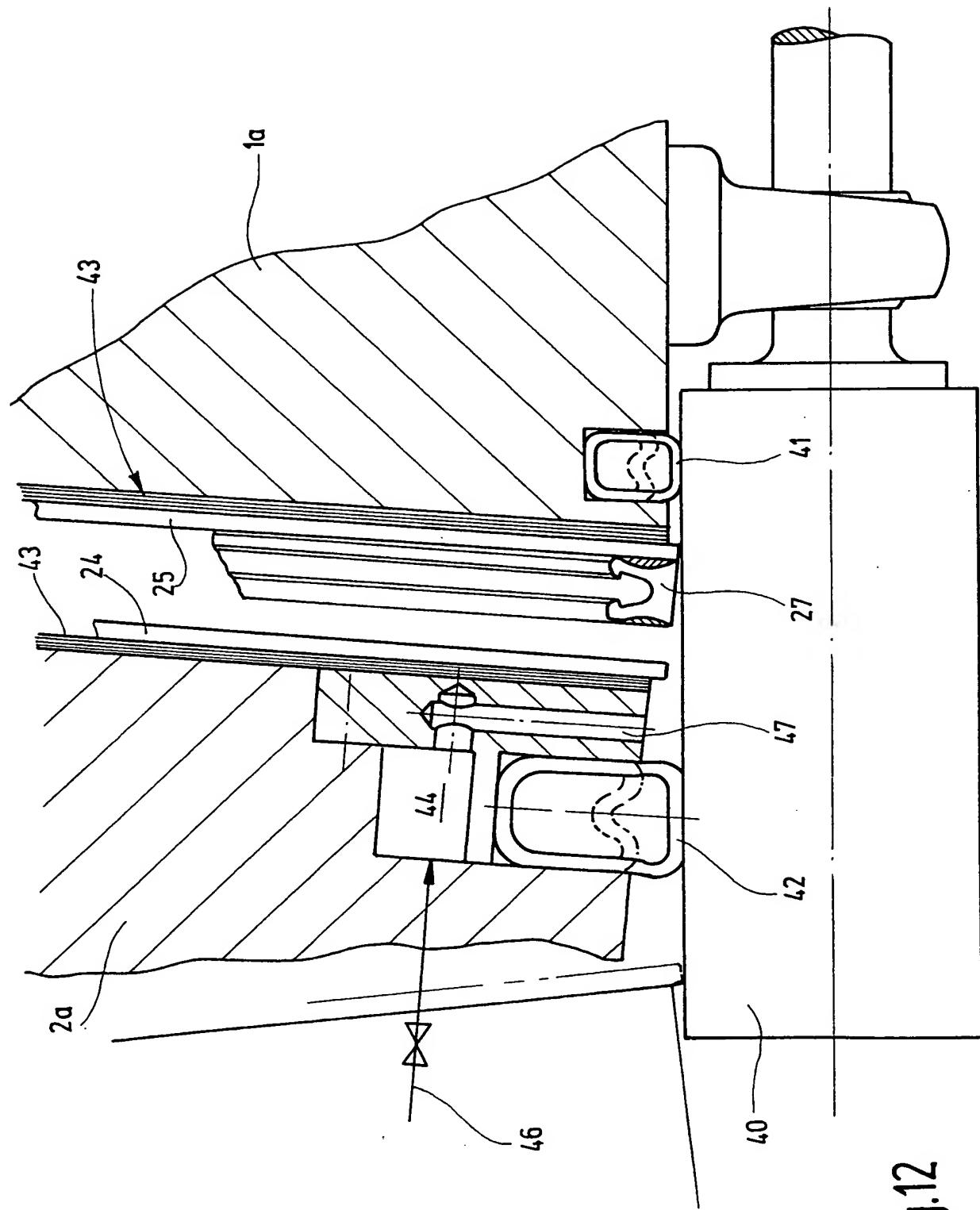


Fig.12

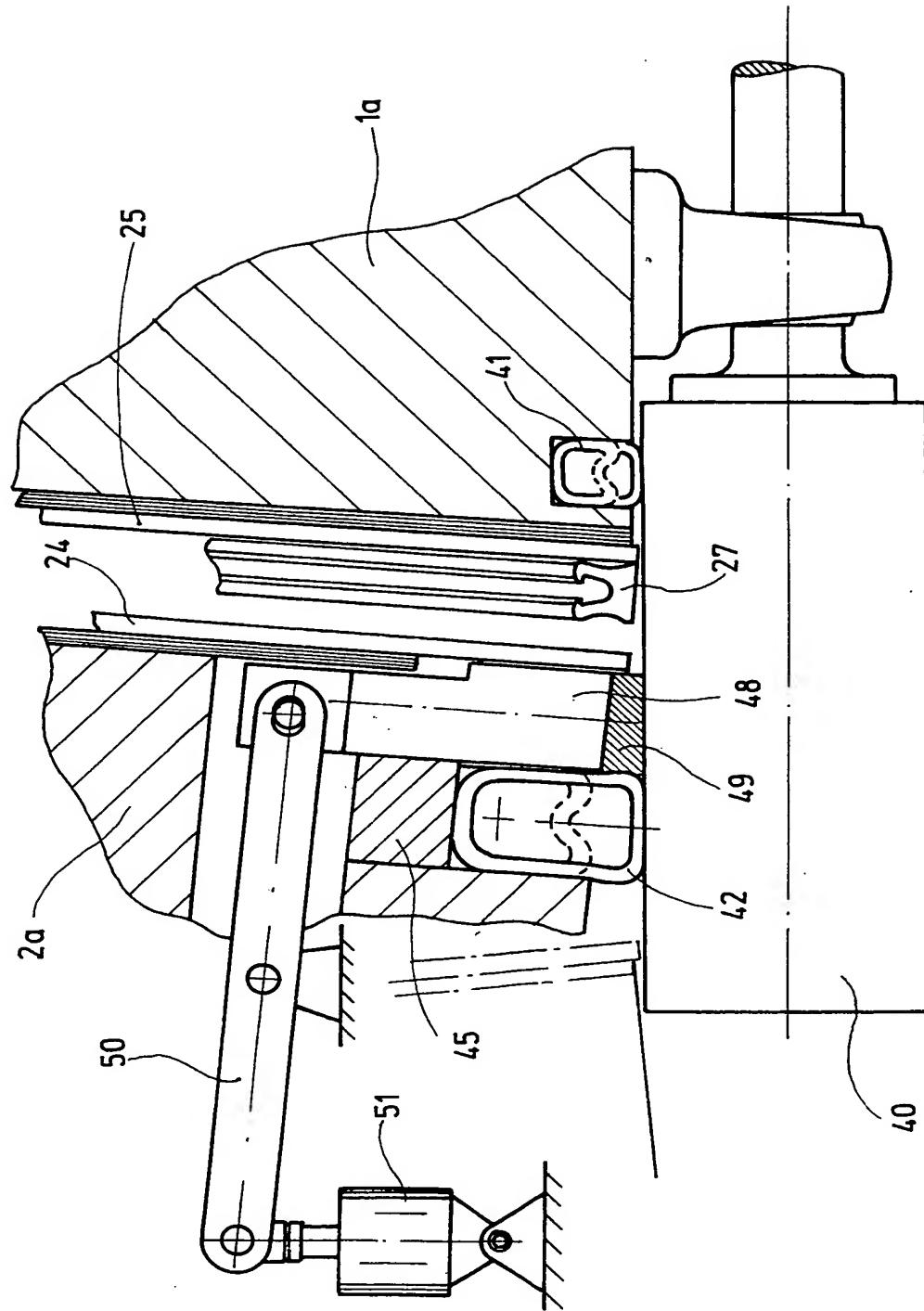


Fig. 13

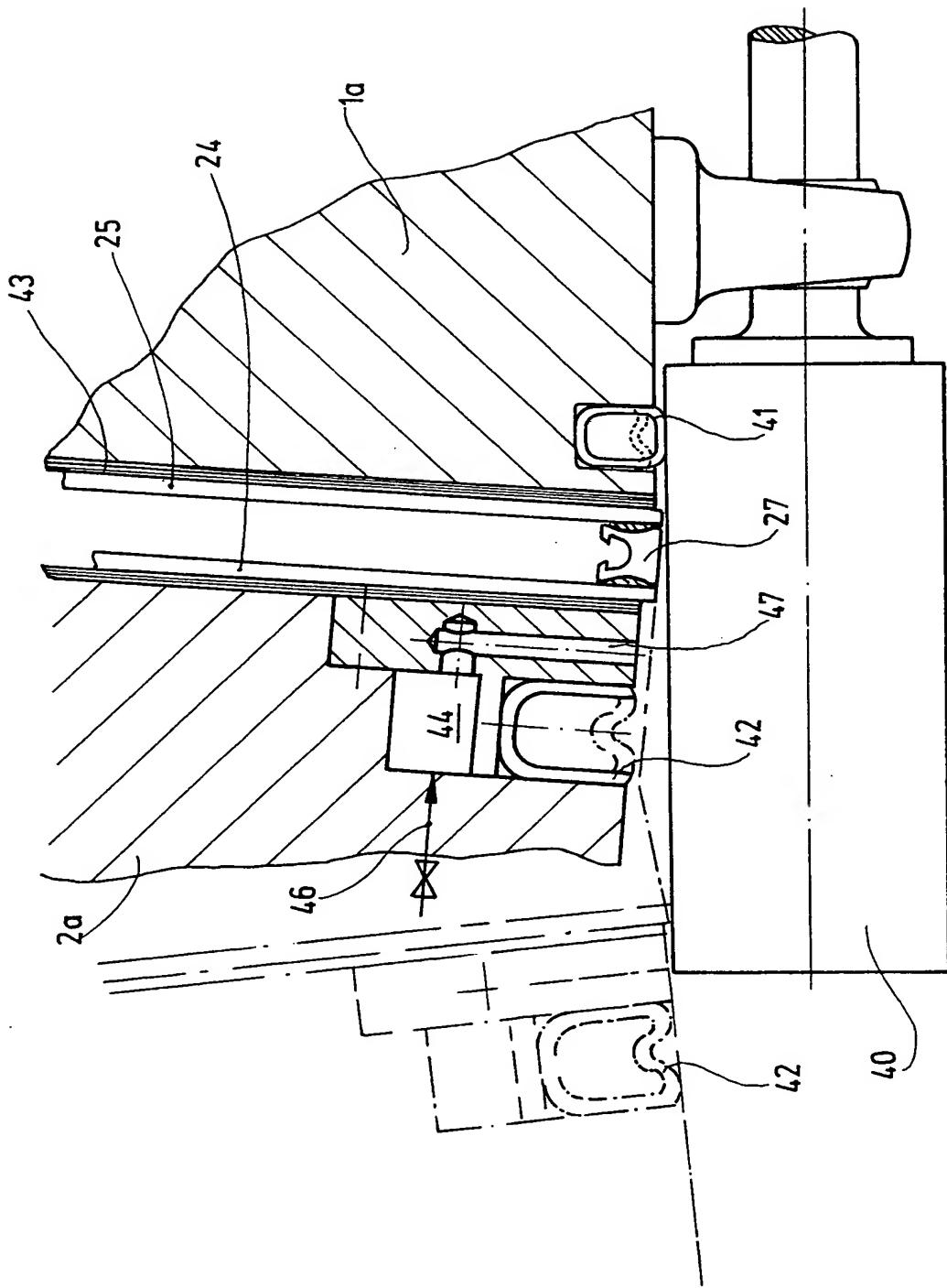


Fig. 14

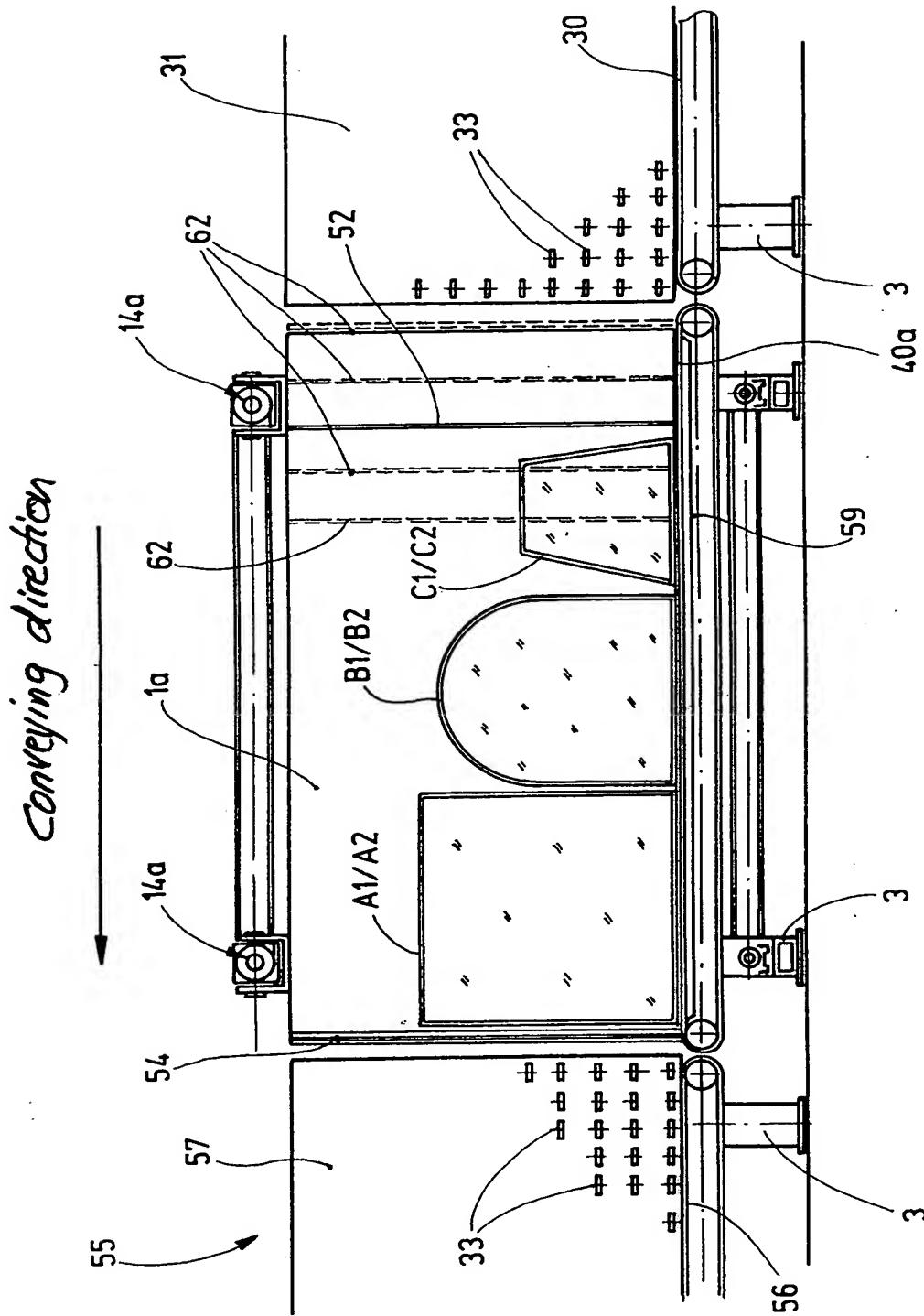


Fig. 15

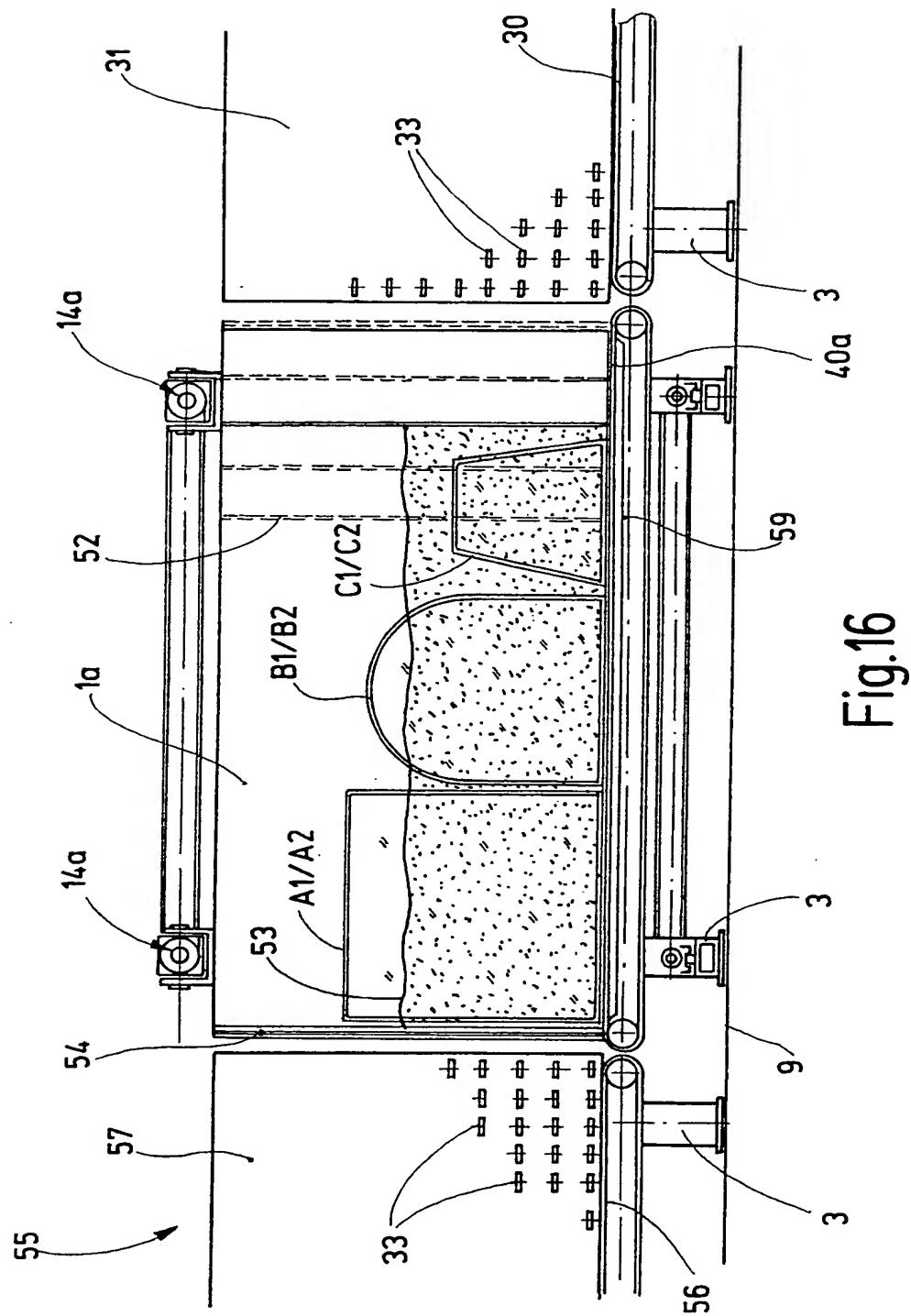


Fig.16

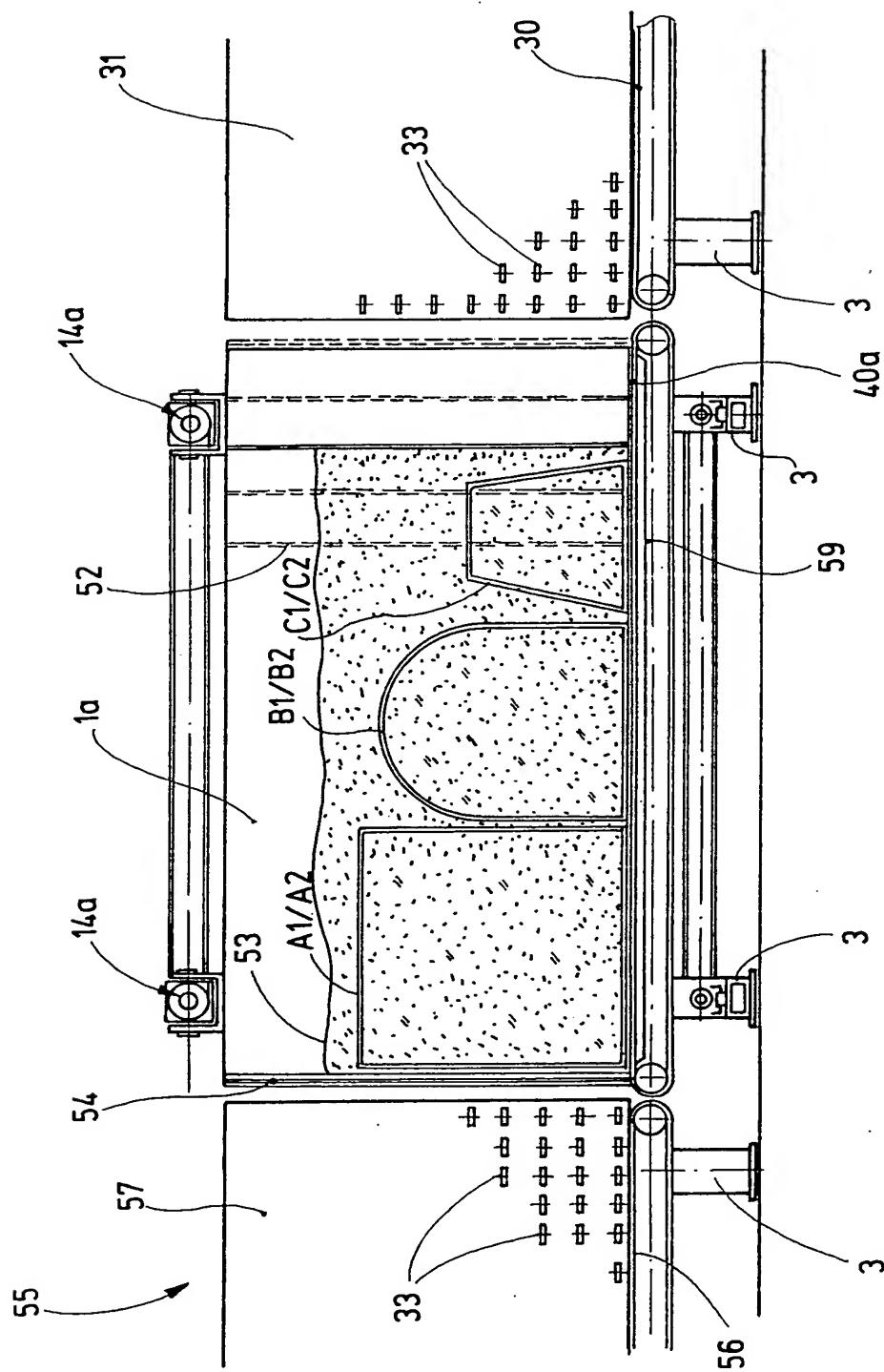


Fig.17

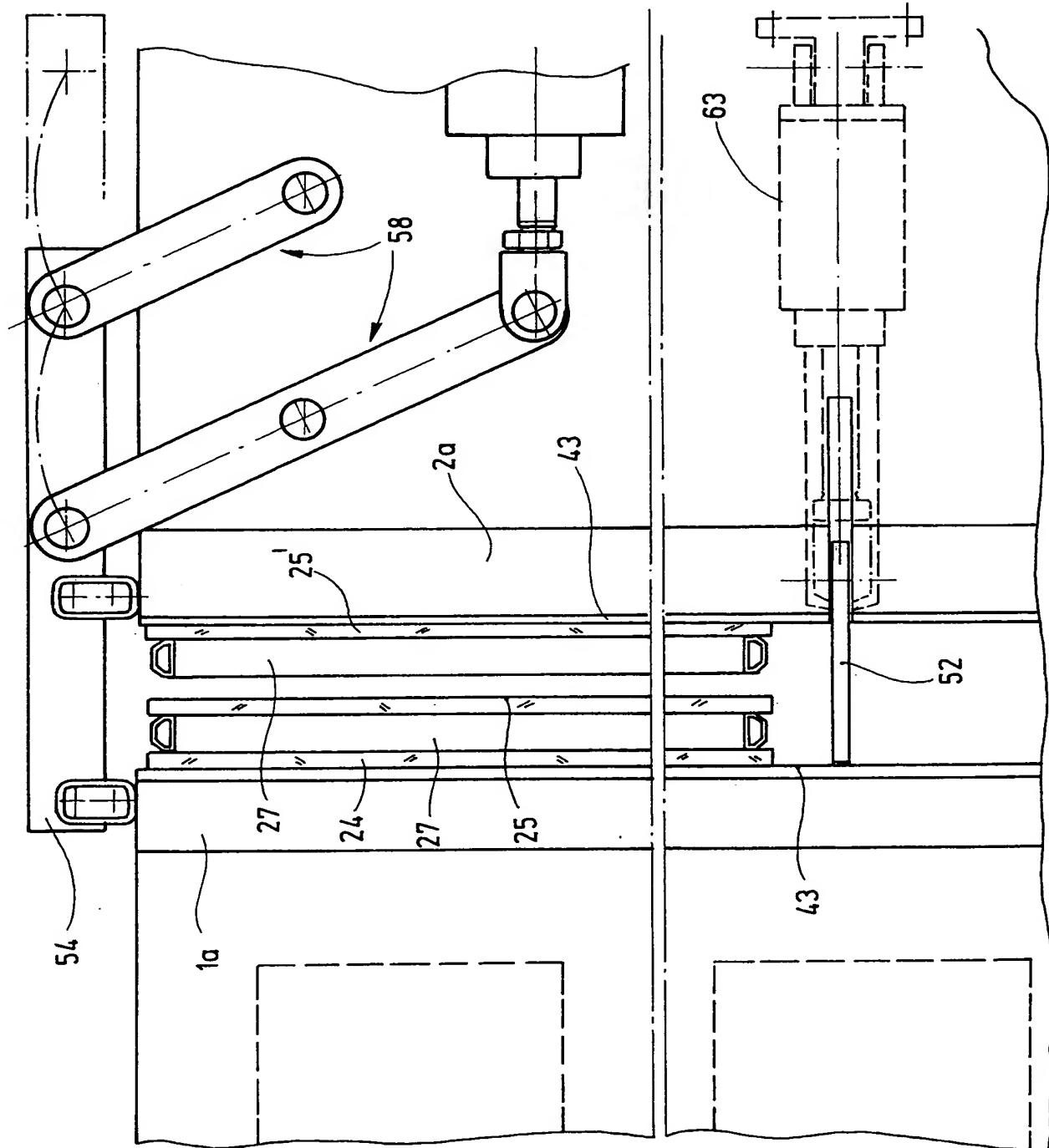


Fig. 18

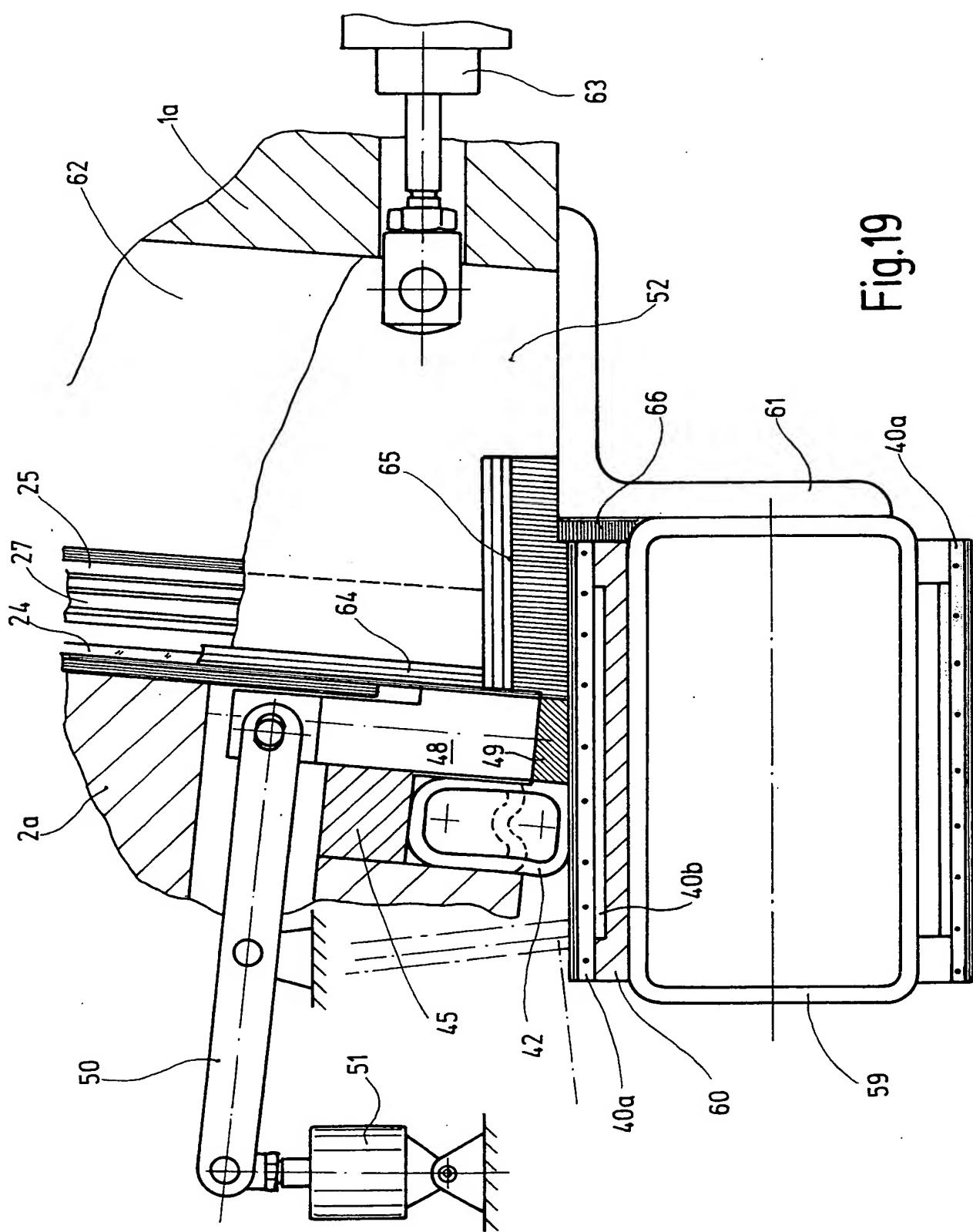


Fig. 19